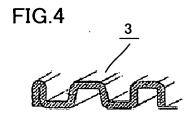


CLEARANCE BETWEEN POCKET GUIDE FACE OF CAGE AND ROLLER=a1+a2



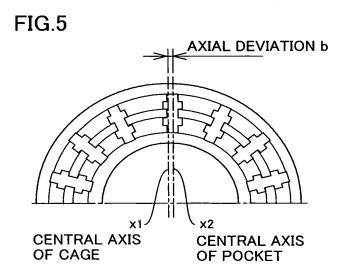
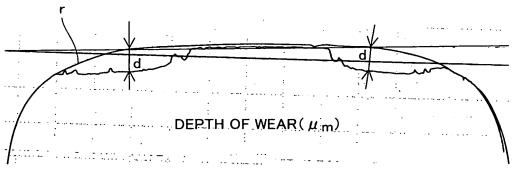
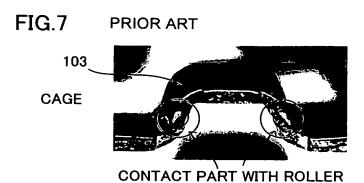


FIG.6

BUS SHAPE OF UNUSED ROLLER (LIMIT GAUGE)





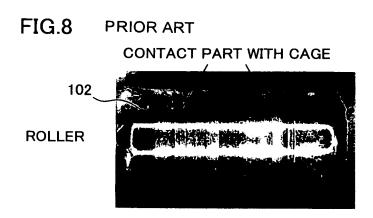


FIG.9 PRIOR ART
PART WORN BY CONTACT WITH CAGE

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FIG.10 PRIOR ART

